KOSMEK ORIGINAL BASIC EQUIPMENT

Air-driven pump model AA/AB/AC
Continuous Discharge Booster model AU
Non Leak Pilot Check Valve model BSP
Non Leak Valve model BAS
Non Leak Valve Unit model BC/BH
Auto Air Bleed Valve model BX
Pump Unit model CB/CC/CV
Hydraulic Unit model CP/CS
Pressure Switch model JB

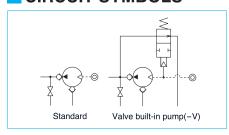




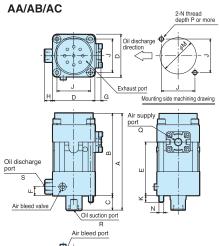




CIRCUIT SYMBOLS



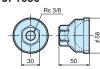
OUTLINE DIMENSIONS



SUCTION FILTER JF4010 JF1030







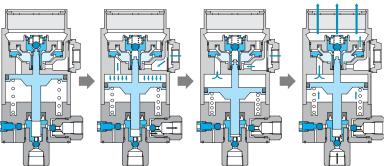
JF1040

PUMP ACTION DESCRIPTION

Actions ① through ② are repeated to discharge oil.

When "Air pressure x Piston area" balances with "Hydraulic pressure x Plunger area," the piston stops automatically.

① Initial condition
② Discharge process
③ Air supply switching
② Suction process (Air exhaust)

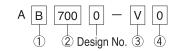


Air-driven pump

Variation of 16 sizes ranging from palm size to large flow rate. High hydrauric pressure is available using only compressed air. Applicable to explosion proof specification because no electric motor is used.

MODEL CODE

SPECIFICATIONS



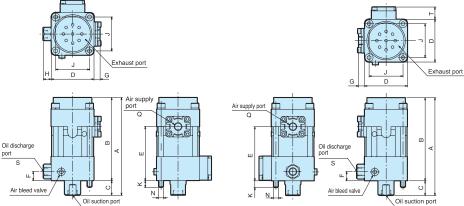
- ① Pump size
- ② Pressure coad
- ③ Blank:Standard
- 4 Fluid to be used
 - 0: General hydraulic oil
 - G: Water-glycol
- S: Silicon oil V:Valve buiit-in type

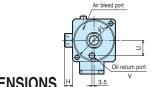
	Model	Discharge pressure MPa	Air consumption Nm ³ /min	Lift m	Weight kg	Suction filter	Noise dB	Fluid to be used*
	AA4001	4.0~7.2						General hydraulic oil
AA pump	AA5001	6.1~11.0	0.15	Within 0.3	1.0	JF4010	82~85	Water-glycol
	AA6001	10.0~17.7						Silicon oil
	AB3000	2.4~4.5						
	AB4000	4.0~7.0		Within 0.6	2.4	JF1030	82~85	General hydraulic oil Water-glycol Silicon oil
AB pump	AB5000	6.0~11.0	0.4					
	AB6000	10.0~17.5						
	AB7000	15.5~27.0						
	AB8000	25.0~43.5						
	AC3000	2.3~4.2				IE1040		
	AC4000	3.6~6.6				JF1040		General hydraulic oil Water-glycol Silicon oil
	AC5000	5.8~9.6]	
AC pump	AC6000	8.9~16.3	1.0	Within 1.0	8.8		82~85	
	AC7000	14.4~26.4	1			JF1030		
	AC8000	22.6~43.2						
	AC9000	35.3~64.7						

*Contact us for fluid not listed in the table.

AA-V/AC-V

AB-V





EXTERNAL DIMENSIONS

Model		AA4001~6001	AB3000~8000	AC3000/4000	AC5000~9000	
	Α	126	160	232	225	
	В	109	136	2	00	
	С	17	24	32	25	
	D	50	70	1	10	
	Е	72.5	88.5	1	40	
	F	13	15	2	2	
AA	G	8	10	1	3	
, , , ,	Н	12	13	17		
AB	J	37.8	55.5	87		
	K	8	11	15		
AC	L	38	64	9	9.5	
	М	36	60	9	95	
	N	M6	M8	M	12	
	Р	11	13	1	8	
	Q	Rc1/4	Rc1/4	Ro	1/2	
	R	Rc1/8	Rc3/8	Rc1/2	Rc3/8	
	S	Rc1/8	Rc1/4	Rc3/8	Rc1/4	
	Т	18	20	3	0	
-V	U	16	25	4	0	
•	V	φ2.6	Rc1/8	Ro	:1/4	

Notes for use

- Notes for use

 Always install a set of air filter and regulator in the pneumatic circuit of the pump primary side.

 Otherwise malfunction may be caused due to contaminants in the air supply.

 Always use a suction filter at the pump suction side. The filter of 100-mesh or more manufactured by us or another company is recommended.

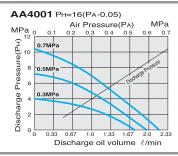
 Use a pipe hawing no rust or scale internally as a suction pipe. Remove burrs from thread part sufficiently. When installing apply a seal material such as seal tape to prevent air from entering.

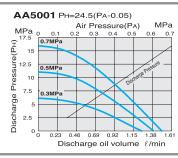
 The pump is not suitable for continuous operation (circulation or open circuit). Always use in a closed circuit. Continuous operation results in packing wear, adversely affecting the pump life.
- Always use in a closed circuit. Continuous operation results in packing wear, adversely affectin the pump life.

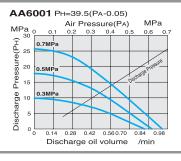
 § When installing a purchased hydraulic valve in the hydraulic circuit, the pump may not balance to stop due to internal leakage of the valve. Continuous operation reduces the pump life. Use a non-leak valve manufactured by our company as a control valve.

 § The pump discharges oil in pulses. An accumulator can be installed to reduce pulsations.

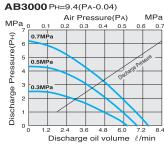
PERFORMANCE CURVE

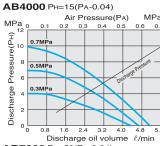


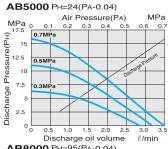


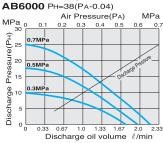


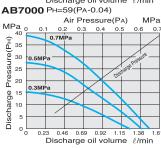
AB

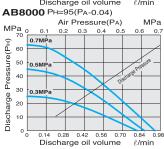


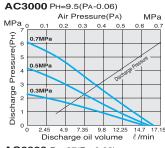


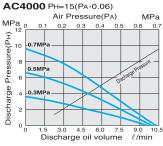


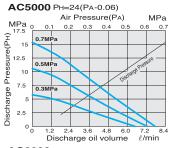


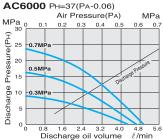


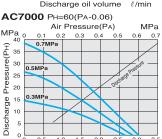




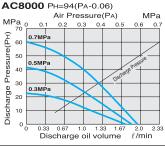


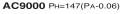


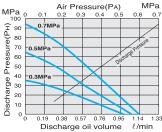




Discharge oil volume











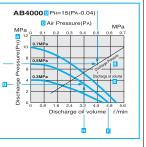
ℓ/min

by calculation.

► Oil discharge pressure at the set air pressure

• To be obtained in the procedures reverse to the above.

ertical axis of the chart, and extend a horizontal line rightward, tended a vertical line downward starting from the intersecting point of the above extended line and the oil discharge rate curve, ead the scale of the intersecting point of the vertical line and the horizontal axis <al>
 line to totain the oil discharge rate.
 line with the line of the discharge rate.
 line with line with a discharge pressure of 3.5 MPa in a totain and a discharge pressure of 3.5 MPa, and 3.8 MPa on the vertical axis and extend a line downward straining from the interesting point of the horizontal line through 3.3 MPa and the oil discharge rate curve to totain the old discharge rate of approximately 3.2 CMM.





AU Continuous Discharge Booster

Supply pressure of the primary side is boosted by reciprocating movement of a piston using a bypass to discharge to the secondary side. Capacity of the secondary side has no limitation because of the continuous discharge.



MODEL CODE

A U 2 5 2 0 - 0

PAT. PEND

1 Secondary side discharge perssure coad

5: 6.0 ~ 25.0MPa 8:10.0~35.0MPa

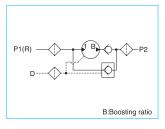
(2) Boosting ratio 2 : Two times

3 : Three times

5 : Five times

CIRCUIT SYMBOL

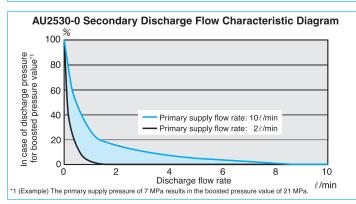
SPECIFICATIONS

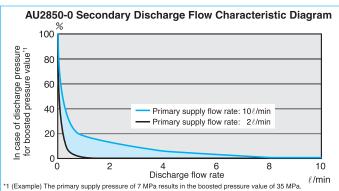


Model	AU2520-0	AU2530-0	AU2850-0		
Boosting ratio	Two times	Three times	Five times		
Primary side supply pressure MPa	3.0 ∼12.5	2.0~7.0			
Secondary side discharge pressure MPa	6.0~	10.0~35.0			
Minimum passage area mm²	9.1				
Primary side supply rate ℓ /min.		2~10			
Pilot valve opening pressure	Approx. 1/10 o	r better of the second	ary pressure		
Operating temperature	0 ~ 70℃				
Fluid to be used	General hyd	raulic oil equivalent to	ISO-VG-32		

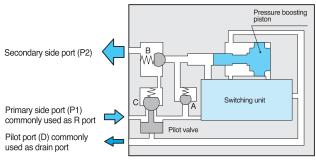
AU CONTINUOUS DISCHARGE BOOSTER FLOW CHARACTERISTIC DIAGRAM

AU2520-0 Secondary Discharge Flow Characteristic Diagram 100 case of discharge pressure r boosted pressure value" 80 60 Primary supply flow rate: 10 l/min 40 Primary supply flow rate: 2 l/min 20 for ≟ Discharge flow rate ℓ/min *1 (Example) The primary supply pressure of 7 MPa results in the boosted pressure value of 14 MPa





PERFORMANCE DESCRIPTION



Construction diagram

Pressure boosting (Discharge)

- Having hydraulic pressure supplied from the primary side port oil passes through the built-in check valve C (A and B) to flow to the secondary side
- 2. As the secondary pressure comes close to the primary pressure, the check valve C (A and B) is shut to operate the built-in switching unit, and the boosting piston boosts the primary pressure remaining between the check valves A and B.
- The boosted pressure forces the check valve B to open so that oil having the boosted pressure flows to the secondary side.
- When the boosting piston reaches the stroke end, the check valve B is shut to operate the switching unit so that oil having the primary pressure flows through the check valve A to push the pressure boosting piston backward.
- When the pressure boosting piston reaches the backward end, the check valve A is shut to operate the switching unit again to return to the step 2. These steps are repeated to allow the AU to discharge continuously

Pressure reduction (Release)

- 1.The primary pressure is supplied through the pilot port.
 2.The pilot valve opens the check valve C to release the secondary
- - The pilot valve is actuated at approx. 1/10 (10%) of the secondary

Precautions for operation

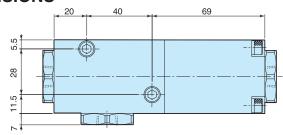
- 1. The increase of the secondary load (pressure rising) results in the decrease of the discharge
- The increase of the secondary road (pressure itsing) results in the decrease of the discharge rate (see left diagram).

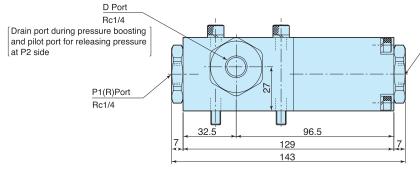
 2. Due to the mechanical structure, internal leakage normally occurs between the primary port (P1) and the pilot port (D).
- Note the following:
- When a balance-stop type pump (AA, AB or AC pump manufactured by KOSMEK) is used for hydraulic power supply, the pump may be subjected to continuous operation, leading to reduction of pump life, because the internal leakage in AU does not allow the pump to
- balance-stop.

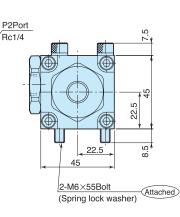
 When supply pressure lowers or stops temporarily, pressure in the circuit downstream of P2 port of AU is held by non-leakage function. However, pressure in the circuit upstream of P1 port is not held due to internal leakage between P1 port and D port.
- 3. When installing a device having leakage in the secondary circuit, normal pressure vising is impossible. (Do not connect a general modular type solenoid valve to the P2 port because it has internal leakage.)

 4. Due to the condition of primary supply flow volume circuit volume in secondary side and the
- other control terms, surging will occur at primaryside and it makes secondary pressure increase more than boosting ratio. In case of it, please prevent surging from installing accumulator, or

OUTLINE DIMENSIONS

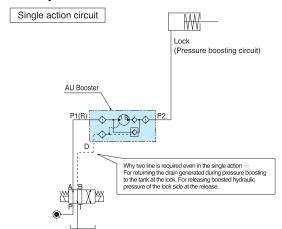


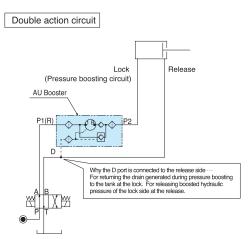




EXAMPLES of BASIC CIRCUIT

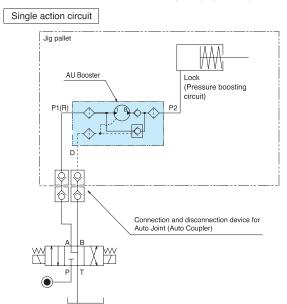
■ Normally connected circuit

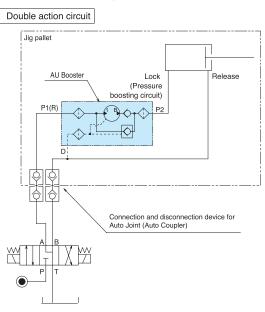




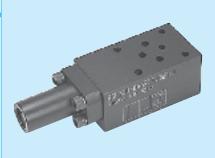
■ Pressure source disconnecting circuit

*Prior to connection or disconnection, always stop hydraulic pressure supply to allow the circuit to be in an atmospheric condition.









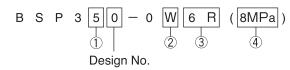
Modular Type Non-leak Pilot Check Valve

Pressure is held even if pressure supply from the hydraulic source is stopped. Capable of holding the hydraulic cylinder action.

Mounting surface conforming to ISO 4401-03

MODEL CODE

PAT. PEND



- 1 Pressure code
- ② Circuit symbol
 - A: A Port check
 - W: AB Port check
- 3 Blank: Without pressure compensating valve

With pressure compensating valve (Relief pressure setting code)

4R: 3.5~ 8 * MPa 6R: 8.5~17 * MPa 7R:17.5~27 * MPa

(4) Operating pressure (only with pressure compensating valve) (Specify the supply pressure to the P port and a unit of pressure.)

SPECIFICATIONS

Without pressure compensating valve

			BSP320-0W				
Model	BSP320-0A	BSP320-0A BSP350-0A		BSP350-0W			
Operating pressure range MPa	2.5~7.0	7.0~25.0	2.5~7.0	7.0~25.0			
Cracking pressure MPa		0.05					
Pilot pressure MPa	One third of A2 port ho	lding pressure or more	One third of A2 (B2) port holding pressure or more				
Minimum passage area mm ²		24					
Operating temperature	0~70°C						
Fluid to be used	General hydraulic fluid ISO-VG-32						

With pressure compensating valve

Model	BSP320-0A4R	BSP350-0A6R	BSP350-0A7R	BSP320-0W4R	BSP350-0W6R	BSP350-0W7R		
Operating pressure range MPa	2.5~7.0	7.0~15.5	15.5~25.0	2.5~7.0	7.0~15.5	15.5~25.0		
Relief pressure setting range MPa	3.5~8 ^{+1.5}	8.5~17+2	17.5~27 ^{+2.5}	3.5~8+1.5	8.5~17+2	17.5~27+2.5		
Relief pressure setting value MPa	* + 1 ^{+1.5}	* +1.5 ⁺²	*+2 ^{+2.5}	* + 1 ^{+1.5}	* +1.5 ⁺²	*+2 ^{+2.5}		
Cracking pressure MPa			0.	05				
Pilot pressure MPa	One third of	A2 port holding pres	sure or more	One third of A	2 (B2) port holding p	ressure or more		
Minimum passage area mm ²		24						
Operating temperature	0~70°C							
Fluid to be used General hydrau				c fluid ISO-VG-32				

Note: The relief pressure setting value is the operating pressure plus with the value shown in the table.

Note:

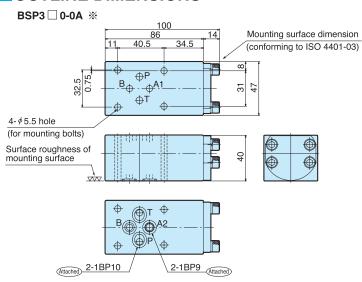
- 1. When stopping hydraulic pressure supply to the A1 (B1) port to hold pressure at the A2 (B2) side, take the pressure loss due to an oil temperature drop into consideration
- 2. This pressure compensating valve is used for relieving pressure resulting from the oil volume increase due to an oil temperature rise. It cannot be used for reducing the supply pressure higher than the relief setting pressure.
- 3. In case of BSP with pressure compensating valve, generation of back pressure at the T port may result in failure of normal relief action.

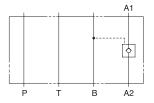
 Contact us for this problem with pressure compensating valve.



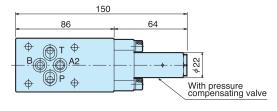
OUTLINE DIMENSIONS

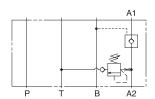
CIRCUIT SYMBOLS



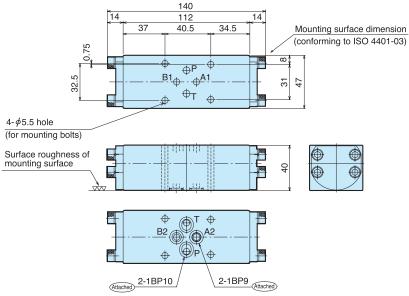


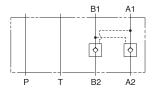
$\mathsf{BSP3} \,\square\, \mathsf{0-0A} \,\square \, \mathsf{R} \, \%$



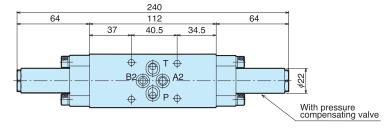


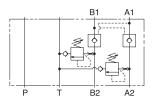
$\mathsf{BSP3} \,\square\, \mathsf{0\text{-}0W} \, \%$



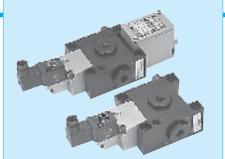


BSP3□0-0W□R ※







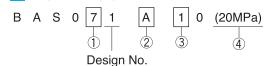


Non-leak 3-port valve

Pressure is held even if pressure supply from the hydraulic source is stopped. Capable of holding the hydraulic cylinder action.

Capable of checking pressure if a valve equipped with a pressure switch is used.

MODEL CODE



- 1 Pressure code
- 2 Circuit symbol
- A: Normal open (without pressure switch)
 B: Normal close (without pressure switch)
 C: Normal open (with pressure switch)
- Z: Normal close (with pressure switch)
- (You can select the A or B circuit by turning over the gasket plate shown below.)
- (You can select thee C or Z circuit by turning over the gasket plate shown below.)
- ③ Control voltage 1:AC100V

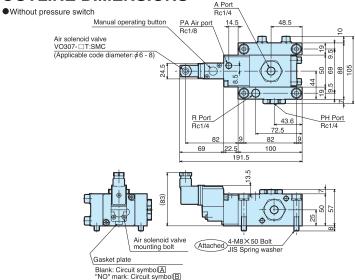
 - 2:AC200V 3:AC110V
 - 4:AC220V
 - 5:DC24V
- Operating pressure (only with pressure switch) Specify the supply pressure to the PH port and a unit of pressure.)

SPECIFICATIONS

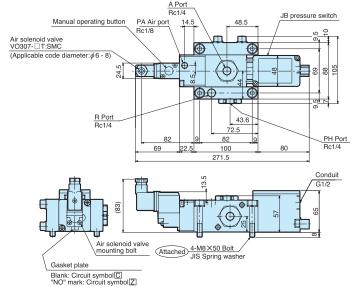
Model	BAS031 BAS041 BAS041 (Without pressure switch)			BAS051	BAS061	BAS071	BAS071 (Without pressure switch)	
Operating pressure MPa	2.5~4.5	4.0~7.0	2.5~7.0	6.0~11.0	10.0~17.5	15.5~30.0	6.0~30.0	
Design pressure MPa		10.5			37.5			
Supply air pressure MPa		min 0.3			min 0.4			
Minimum passage area mm ²			P-	→A:8 A→R:44				
Operating temperature				0~70℃				
Fluid to be used			General	al hydraulic fluid ISO-VG-32				
JB pressure switch model code JB0400-M0 JB1000-M0 —			<u> </u>	JB1000-M0	JB280	00-M0		

Note: The JB pressure switch is set at 70% of the operating pressure by the method of pressure increase detection. Specify pressure setting values other than this.

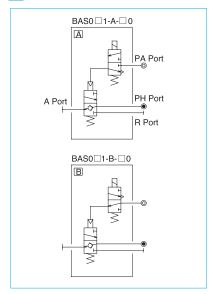
OUTLINE DIMENSIONS

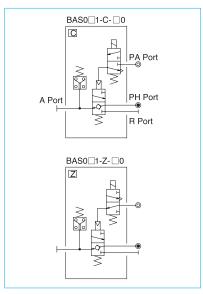


With pressure switch



CIRCUIT SYMBOLS





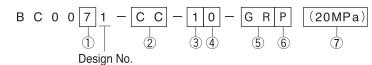




Non leak valve unit with pressure switch remotely operated by electrical control.



MODEL CODE



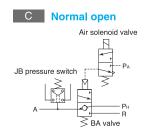
SPECIFICATIONS

Model	BC0031 BC0041		BC0051	BC0061	BC0071		
Operating pressure MPa	2.5~4.5	4.0~7.0	6.0~11.0	10.0~17.5	15.5~30.0		
*1Design pressure MPa	10	.5	37.5				
BA valve model	BA20)11-0	BA5011-0				
JB pressure switch model	JB0400-M0	JB100	00-M0	JB280	00-M0		
Operating temperature	0~70°C						
Fluid to be used	General hydraulic oil equivalent to ISO-VG-32 (According to fluid code)						

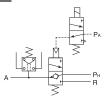
*1. Design pressure is for the unit without a pressure gauge.

Remarks: 1. INC. setting (pressure rise detection) of the JB pressure switch is performed at 70% of operating pressure. In case of the unit with a pressure gauge (for pressure source), piping ports are provided on both sides.

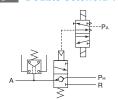
CIRCUIT SYMBOLS



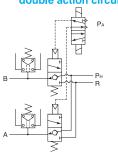
Z Normal close



U Double solenoid valve

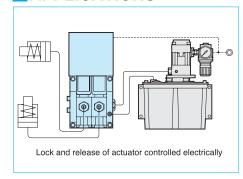


Exclusively used for double action circuit



* A filter is built in each port other than P_A and R ports.

APPLICATIONS



- ① Pressure code
- 3: 2.5 ~ 4.5 MPa 4: 4.0 ~ 7.0 MPa
- 5: 6.0 ~ 11.0 MPa
- 6:10.0 ~ 17.5 MPa
- $7:15.5 \sim 30.0 \text{ MPa}$
- 2 Circuit type (See circuit symbol)
- 3 Control voltage
- 1: AC100V
- 2: AC200V
- 3: AC110V
- 4: AC220V
- 5: DC 24V
- 4 Fluid to be used
 - 0 : General hydraulic oil

(See the separate Hydraulic Oil List.)

- S : Silicon oil
- G: Water-glyco
- ⑤ Option

Blank :None

- GR :With pressure gauge for hydraulic source on right side
- GL :With pressure gauge for hydraulic source on left side
- :With piping seat (PH port) on left side

6 Unit for pressure gauge

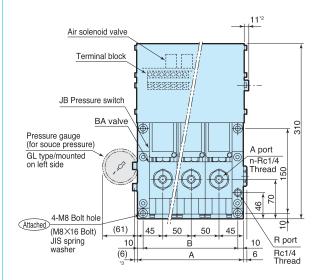
Blank:Standard MPa
P:PSI only USA / Rc thread fitting

7 Normal pressure

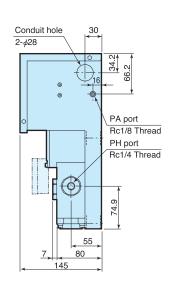
Note: Write the normal pressure accurately including unit. (20MPa) (2850PSI) (200kgf/cm²)

NOTE The type surrounded by is to be manufactured after an order placed. And, some products may be manufactured after an order placed depending on code 2 "Circuit type." Please ask delivery date before placing an order.

OUTLINE DIMENSIONS

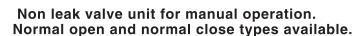


Number of connected valves(n)	1	2	3	4
Α	90	140	190	240
В	70	120	170	220

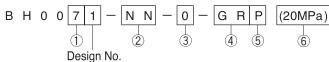


- *2.For circuit symbols U and YY
- *3.Dimensions of Non-leak Valve Unit with piping seat on the left are shown.





MODEL CODE



① Pressure code*2 4:2.5~ 7.0 MPa

7:6.0 ~ 30.0 MPa

2 Circuit type(See circuit symbol)

3 Fluid to be used

0 : General hydraulic oil

(See the separate Hydraulic Oil List.)

Non Leak Valve Unit

S : Silicon oil

G: Water-glycol

4 Option

Blank:None

GR :With source pressure gauge on right side

GL :With source pressure gauge on left side

H :With source piping seat(P_H port)on left side

⑤ Unit for pressure gauge Blank:Standard MPa

P :PSI only for USA / Rc thread fitting

6 Normal pressure

Note:Write the normal pressure accurately including unit. (20MPa) (2850PSI) (200kgf/cm²)

NOTE The type surrounded by is to be manufactured after an order placed.

And, some products may be manufactured after an order placed depending on code "② Circuit type." Please ask delivery date before placing an order.

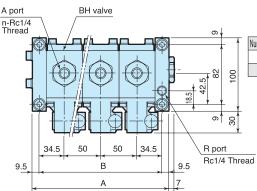
*2. When a pressure switch or a hydraulic pressure gauge is attached, the pressure code is common to the BH and BC units

SPECIFICATIONS

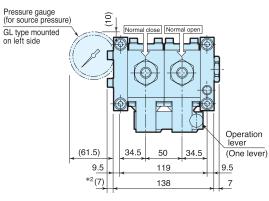
Model		BH0041	BH0071		
Operating pressure	MPa	2.5~7.0	6.0~30.0		
*1Design pressure	MPa	10.5	37.5		
Operating temper	ature	0~70℃			
Fluid to be used		General hydraulic oil equivalent to ISO-VG-32			

*1. Design pressure is for the unit without a pressure gauge Remarks: 1. In case of the unit with a pressure gauge (for pressure source), piping ports are provided on both sides.

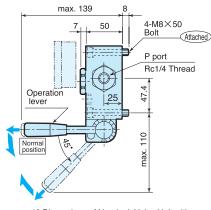
OUTLINE DIMENSIONS



Number of connected valves(n)	1	2	3	4
Α	88	138	188	238
В	69	119	169	219

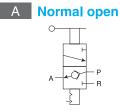


Exclusively used for NN circuit / double action circuit



*2.Dimensions of Non-leak Valve Unit with piping seat on the left are shown.

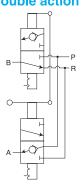
CIRCUIT SYMBOLS



Normal close

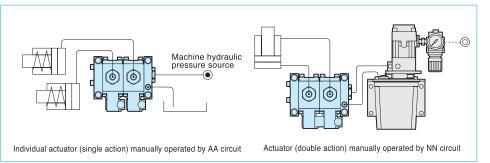


NN Exclusively used for double action circuit



A filter is built in each port other-

APPLICATIONS





Auto Air Bleed Valve

Valve to automatically exhaust air mixed in hydraulic oil by repetitively turning ON/OFF hydraulic pressure, installed on the top of piping.



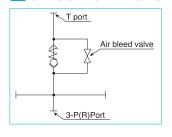
MODEL CODE

B X 0 0 1 0 - 0 2 Design No.

- ① Port size 2: Rc1/4 Thread 3: Rc3/8 Thread

PAT. PEND

CIRCUIT SYMBOLS SPECIFICATIONS



Mode	el	BX0010-02	BX0010-03	
Maximum operating	pressure MPa	25.0		
Cracking pressure	MPa	0.04		
Design pressure	MPa	37	7.5	
Operating tempera	ature	0∼70℃		
Fluid to be used		General hydrailic oil equivalent to ISO-VG-32		
Drain volume *1	Only air	10cm ³ /Action		
	Only oil	0.6cm	³/Action	
Minimum operatin	g flow rate	50cm	¹³/min.	
Mounting posture		Vertically upward(See outline drawing		
3-P(R) Port		Rc1/4 therad Rc3/8 threa		

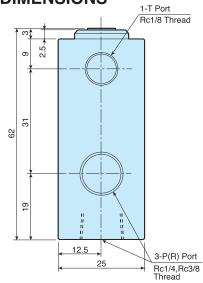
- *I Drain volume returning from the valve to the tank when the circuit pressure changes from zero condition to operating pressure.

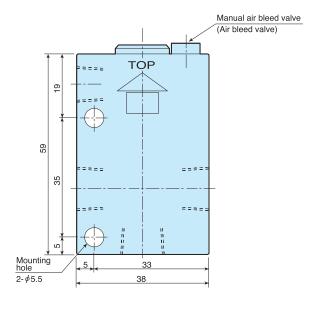
 Remarks: 1. Install on the top of hydraulic circuit where air bleeding is desirable.

 2. Mixed air and hydraulic oil are exhausted from T port. Always perform drain piping to the tank.

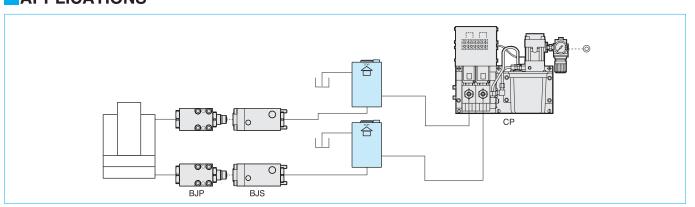
 3. Always keep mounting posture as shown in the drawing. In case of an incorrect direction, air cannot be bled.

OUTLINE DIMENSIONS





APPLICATIONS



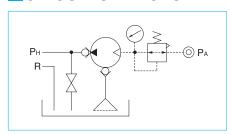
Pump Unit

Air driven pump unit to be used in combination with a three-port non leak valve unit (BC and BH).

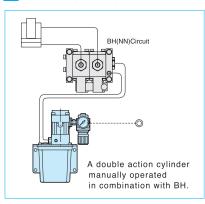


MODEL CODE

CIRCUIT SYMBOLS



APPLICATIONS



SPECIFICATIONS

Model	CB□030	CB□040	CB□050	CB□060	CB□070	CB□080	
*1Discharge pressure MPa	2.4~4.5	4.0~7.0	6.0~11.0	10.0~17.5	15.5~27.0	25.0~43.5	
Tank capacity ℓ		2:2ℓ(H. LL. L=1.1ℓ) 5:5ℓ(H.LL. L=3.1ℓ)					
Operating temperature	0~70°C						
Fluid to be used	General hydraulic oil equivalent ISO-VG-32 (According to fluid code)						
Operation frequency	Pump operating time: less than 500 hr/year (2 hr/day)(Actual discharge time)						

*1. Discharge pressure is for a set air pressure range between 0.3~0.5 MPa.

Remarks: 1. See the pump performance curve of the AB Pump for hydraulic discharge rate.

2. Air consumption:04 Nm³/min

①Tank capacity 2:2 (H.L.-L.L.=1.1 l) 5:5 (H.L.-L.L.=3.1 ()

2 Pump model code

3: AB3000-□

4: AB4000-□ 5: AB5000-□

6: AB6000-□

7: AB7000-8: AB8000-

3 Fluid to be used

0 : General hydraulic oil

(See the separate Hydraulic Oil List.)

S : Silicon oil

G: Water-glycol (Exclluding of AB8000)
(The tank to be made of steel)

Blank:Only with a standard air regulator

D :With a filter regulator (Automatic drain type)

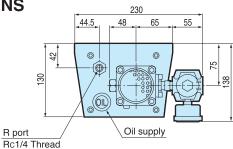
Q :With a level switch

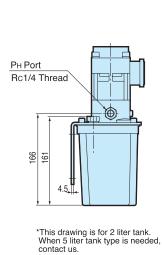
⑤ Unit for pressure gauge Blank: Standard MPa

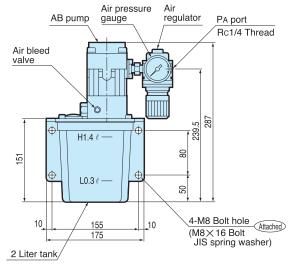
P : PSI only USA

NOTE Types inside shall be produced after an order received. If you place an order, ask delivery time in advance.

OUTLINE DIMENSIONS







11



Pump Unit

This is a high flow rate air-driven pump unit to be used in combination with a 3-port Non-leak Valve Unit (BC or BH).

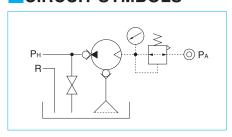


MODEL CODE

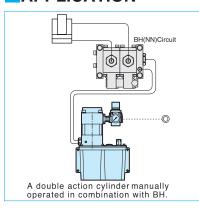
C C 5 0 3 0 - 0 - D P Design No.

NON STOCKING ITEM

CIRCUIT SYMBOLS



APPLICATION



①Pump model code

03: AC3000-

04: AC4000-

05: AC5000-

06: AC6000-

08: AC8000-

09: AC9000-

② Fluid to be used 0 : General hydraulic oil

(See hydraulic oil list)

S: Silicon oil

G: Water-glycol (Excluding AC8000 and AC9000)
(The tank to be made of steel)

3 Option

Blank:Only with a standard air regulator

D :With a filter regulator (Automatic drain type)

Q :With a level switch

4 Unit for pressure gauge

Blank: Standard MPa

P : PSI only USA

NOTE All types shall be produced after an order received. If you place an order, ask delivery time in advance.

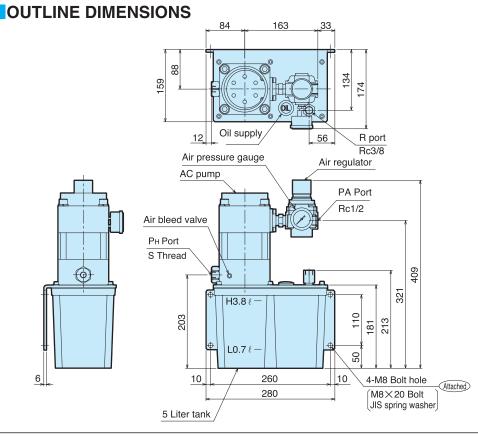
Model	CC5030	CC5040	CC5050	CC5060	CC5070	CC5080	CC5090
Discharge pressure MPa	2.3~4.2	3.6~7.0	5.8~9.6	8.9~16.3	14.4~26.4	22.6~43.2	35.3~64.7
Tank capacity ℓ		5:5ℓ(H. LL. L. =3.1ℓ)					
Operating temperature		0 ~ 70 °C					
Fluid to be used	General hydraulic oil equivalent ISO-VG-32 (According to fluid code)						
Opetating frequency	Pump operating time: less than 500 hr/year (2 hr/day)(Actual discharge time)						

*1. Discharge pressure is for a set air pressure range between 0.3 ~ 0.5 MPa.

Remarks: 1. See the pump performance curve of the AC Pump for hydraulic discharge rate.

2. Air consumption:1.0Nm³/min

SPECIFICATIONS



PH (R) port size

Pump code	S
AC3000/4000	Rc3/8
AC5000~9000	Rc1/4

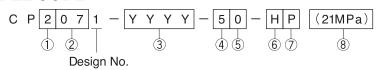


Hydraulic Unit

CP unit is a compact hydraulic unit consisting of the AB pump, valves and pressure switches.



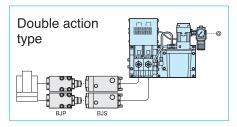
MODEL CODE



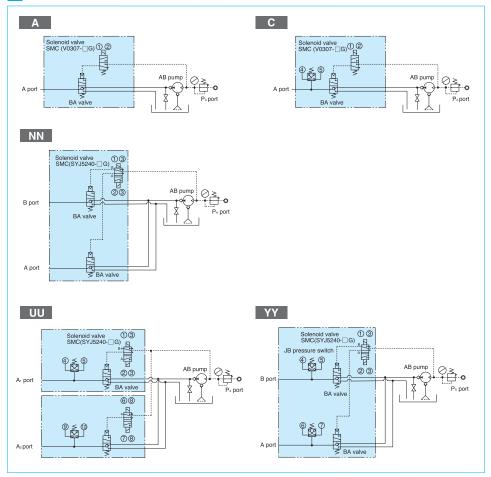
TYPICAL CIRCUIT EXAMPLES

Circuit symbol	Circuit type	Number of circuits	Number of connecttions	Air solenoid valve	Pressure switch
Α		1	1	Single	_
С		1	1	Single	
CC	Single action actuator circuit	2	2	Single	
U		1	1	Double	
UU		2	2	Double	
NN	Double action clamp circuit	1	2	Double	
YY	Double action clamp circuit	1	2	Double	

APPLICATIONS



CIRCUIT SYMBOLS



① Tank capacity 2:2 ℓ (H.L.-L.L.=1.1 ℓ) 5:5 ℓ (H.L.-L.L.=3.1 ℓ)

②Pump model code
03: AB300004: AB400005: AB500006: AB600007: AB700008: AB8000-

③Circuit type(See circuit example)

4 Control voltage 1 : AC100V

1 : AC100V 2 : AC200V

3 : AC110V

4 : AC220V

5 : DC 24V

⑤Fluid to be used

0 : General hydraulic oil (See hydraulic oil list)

S : Silicon oil

G: Water-glycol (The tank to be made of steel)

6 Option

Blank : Standard

H : With piping seat

G : With a main pressure gauge

①Unit for pressure gauge Blank: Standard MPa

P : PSI only USA

®Normal pressure

Note:Write the normal pressure accurately including

(20MPa) (2850PSI) (200kgf/cm²)

NOTE 1)The type surrounded by is to be manufactured after an order placed.

And, some products may be manufactured after an order placed depending on code

③ "Circuit type." Please ask delivery date beforeplacing an order.

2)The symbol() at the end of pump type shown in *1 Item 2"Pump model code" is identical to Item 5"Fluid to be used."

SPECIFICATIONS

Model		CP				
Model	CP□031	CP □041	CP□051	CP □061	CP □071	CP□081
Discharge pressure MPa	2.5~4.5	4.0~7.0	6.0~11.0	10.0~17.5	15.5~27.0	25.0~30.0
Nominal tank capacity			2:20	/5:5ℓ		
Actual usage range : at H.L-L.L			2 : 1.1	ℓ /5 : 3.1 ℓ		
Control voltage		1 : AC100V/2 : AC200V/3 : AC110V/4 : AC220V/5 : DC24V				
Operating temperature	0~70°C					
Fluid to be used	General hydraulic oil equivalent to ISO-VG-32 (According to fluid code)					
Operation frequency	Pump operating time: less than 500 hr/year (2 hr/day)(Actual discharge time)					
⊈ Pump	AB3000-0	AB4000-0	AB5000-0	AB6000-0	AB7000-0	AB8000-0
ર્કે Valve	BA20	BA2011-0 BA5011-0				
Pressure switch Pressure rise check	JB0400-M0	JB0400-M0 JB1000-M0 JB2800-M0				
Pump Valve Pressure switch Pressure rise check Air solenoid valve Suction filter	Single solenoid valve:VO307-□G/Double solenoid valve:SYJ5240-□G					
≥ Suction filter	JF1030:174 μm(100 mesh)					

- *1. When using special fluid, contact us.
 *2. If hydraulic oil having viscosity higher than the shown value, action time

- If hydraulic oil having viscosity higher than the shown value, action time increases.
 In case of a low ambient temperature, action time increases because of high viscosity of hydraulic oil.
 When air contains a large amount of moisture, or air supply piping is located at the end of entire piping, always equip with an automatic drain type air filter.
 When the hydraulic circuit is equipped with a pressure gauge, install a damper or use an oil filled (glycerin) type pressure gauge to prevent pressure gauge damage due to pressure surging.
 Provide space having the same height as the tank at the bottom of the unit considering hydraulic oil change (Tank cleaning and suction strainer tightening become easier).
 Standard setting value of pressure switch shall be 70% of the normal pressure.
 Air consumption:0.4 Nm³/min

- *8. Air consumption:0.4 Nm³/min

459

510

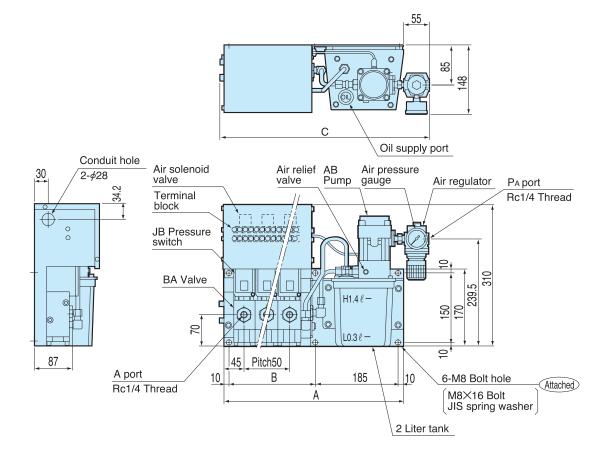
OUTLINE DIMENSIONS

 $\ensuremath{\text{\%}}$ This drawing is for 2 liter tank

OUTLINE DIMENSIONS (Please ask type to 2 litter tank) 295 345 395 445 Α 90 140 240 190 В

359

409





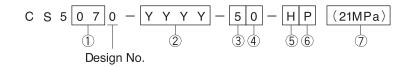
Hydraulic Unit

The CS unit is a hydraulic unit equipped with the AC pump used for the system requiring a flow rate higher than that of the CP unit.



MODEL CODE

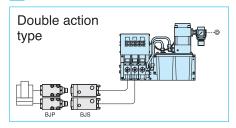
NON STOCKING ITEM



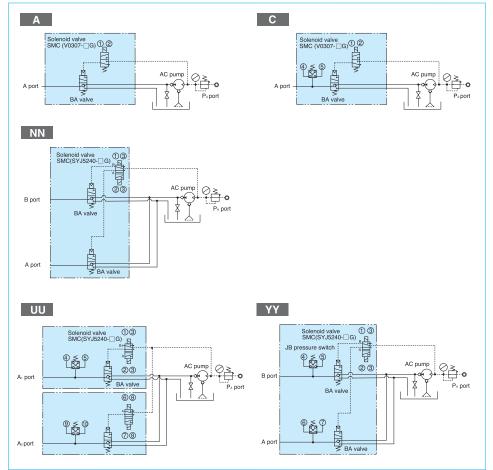
TYPICAL CIRCUIT EXAMPLES

Circuit symbol	Circuit type	circuits	connecttions	Air solenoid valve	Pressure switch
Α		1	1	Single	_
С		1	1	Single	0
CC	Single action actuator circuit	2	2	Single	0
U		1	1	Double	
UU		2	2	Double	0
NN	Double action clamp circuit	1	2	Double	
YY	Double action clamp circuit	1	2	Double	0

APPLICATIONS



CIRCUIT SYMBOLS



1) Pump model code*1

03 : AC3000-

04: AC4000-

05: AC5000-

06: AC6000-

07 : AC7000-

08 : AC8000-□

②Circuit type(See circuit example)

3 Control voltage

1 : AC100V

2 : AC200V

3 : AC110V

4 : AC220V

5 : DC 24V

④ Fluid to be used 0 : General hydraulic oil

(See hydraulic oil list)

S: Silicon oil

G: Water-glycol (The tank to be made of steel)

⑤Option

Blank : Standard

H : With piping seat
G : With a main pressure gauge

6Unit for pressure gauge

Blank: Standard MPa P : PSI only USA

Normal pressure Note:Write the normal pressure accurately including

(20MPa) (2850PSI) (200kgf/cm²)

NOTE 1) All types shall be produced after an*1 order received. If you place an order, ask delivery time in advance.

2)The symbol(\square) at the end of pump type shown in *1 item ①"Pump model code" is identical to item ④ "Fluid cobe."

SPECIFICATIONS

Mac	Model			CS50 □0-□□□-□0					
IVIO			CS5030	CS5040	CS5050	CS5060	CS5070	CS5080	
Disc	charge pressure	MPa	2.3~4.2	3.6~7.0	6.0~9.6	8.9~16.3	14.4~26.4	22.5~30.0	
Non	ninal tank capacity				5	l			
Actu	ıal usage range : at H	.L-L.L			3.1	1ℓ			
Con	trol voltage			1 : AC100V/2 : AC200V/3 : AC110V/4 : AC220V/5 : DC24V					
Оре	erating temperature		0~70°C						
Flui	d to be used		General hydraulic oil equivalent ISO-VG-32 (According to fluid code)						
Оре	eration frequency		Pump operating time: less than 500 hr/year (2 hr/day)(Actual discharge time)						
=	Pump		AC3000-0	AC4000-0	AC5000-0	AC6000-0	AC7000-0	AC8000-0	
nei	Valve		BA2011-0 BA5011-0						
_ 8	Pump Valve Pressure switch Pressure rise check Aris solenoid valve Suction filter		JB0400-M0	JB100	000-M0 JB2800-M0				
lair	Air solenoid valve	Single solenoid valve:VO307-□G/Double solenoid valve:SYJ5240-□G							
≥ 8	Suction filter		JF1040:174	um(100 mesh)	JF1030:174 μm(100 mesh)				

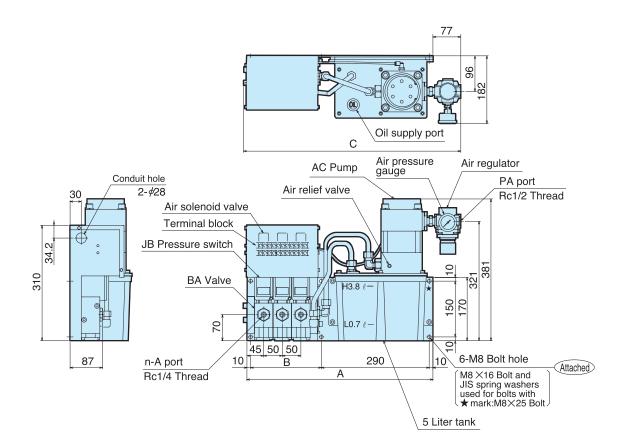
- *1. When using special fluid, contact us.
 *2. If hydraulic oil having viscosity higher than the shown value, action time increases.
 *3. In case of a low ambient temperature, action time increases because of high viscosity of hydraulic oil.
 *4. When air contains a large amount of moisture, or air supply piping is located at the end of entire piping, always equip with an automatic drain type air filter.
 *5. When the hydraulic circuit is equipped with a pressure gauge, install a damper or use an oil filled (glycerin) type pressure gauge to prevent pressure gauge damage due to pressure surging.
 *6. Provide space having the same height as the tank at the bottom of the unit considering hydraulic oil change (Tank cleaning and suction strainer tightening become easier).
 *7. Standard setting value of pressure switch shall be 70% of the normal pressure.

OUTLINE DIMENSIONS

CS

OUTLINE DIMENSIONS

Number of connections	1	2	3	4
Α	400	450	500	550
В	90	140	190	240
С	486	536	586	637

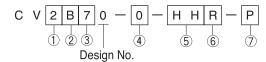


Hydraulic unit for one circuit to manually operate a pump in

which a hydraulic valve is built.



MODEL CODE



- ① Tank capacity 2: 2 ℓ (Only AB pump)
- ②Pump code B: AB pump C: AC pump
- ③Pump model code
- 3: AB3000-V□ 3: AC3000-V□ 4: AB4000-V□ 4: AC4000-V□ 5: AB5000-V□ 5: AC5000-V□ 6: AB6000-V□ 6: AC6000-V□
- 7: AB7000-V□ 8: AB8000-V□
- 7: AC7000-V 🗆
 - 8: AC8000-V□
 - 9: AC9000-0 🗆
- ⑤ Control type HH: Mechanical selector valve type
- 5A: Solenoid valve type(DC24V)
- 1A: Solenoid valve type(AC100V)
- F : Foot switch

4 Fluid to be used

S : Silicon oil

G: Water-glycol

0 : General hydraulic oil

(See hydraulic oil list)

6 Component directly mounted on air supply side R:Standard (Air regulator)

(Excluding AB8000, AC8000 and AC9000)

(The tank to be made of steel)

Pump Unit

D:With a filter regulator (Automatic drain type)

① Unit for pressure gauge Blank: Standard MPa P : PSI only USA

NOTE Types inside shall be produced after an order received. If you place an order, ask delivery time in advance.

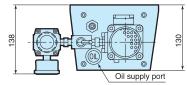
SPECIFICATIONS

Model		CV□□30	CV□□40	CV□□50	CV□□60	CV□□70	CV□□80	CV□□90
*1Discharge pressure	AB pump	2.4~4.5	4.0~7.0	6.0~11.0	10.0~17.5	15.5~27.0	25.0~43.5	_
MPa	AC pump	2.3~4.2	3.6~7.0	5.8~9.6	8.9~16.3	14.4~26.4	22.6~43.2	35.3~64.7
Tank capacity	ℓ	2:2ℓ(H. LL. L. =1.1ℓ) / 5:5ℓ(H. LL. L. =3.1ℓ)						
Operating temper	0~70℃							
Fluid to be used	General hydraulic oil equivalent ISO-VG-32 (According to fluid code)							

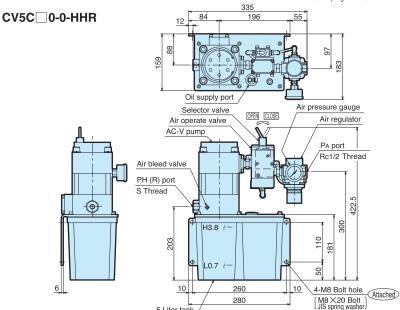
*1. Discharge pressure is for a set air pressure range between 0.3 \sim 0.5 MPa. Remarks: 1. See the following pump performance curve for discharged oil volume. 2. Air consumption:AB 0.4Nm³/min AC 1.0Nm³/min

OUTLINE DIMENSIONS

CV2B 0-0-HHR

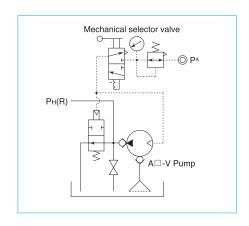


Selector valve for operation Air regulator AB-V pump P_A port Rc1/4 Thread Air bleed P_H(R)port Rc1/4 Thread 0 H1.4 ℓ 223.5 991 88 151 L0.3 ℓ 20 10 155 10 4-M8 Bolt hole Attached 175 2 Liter tank (M8×16 Bolt)



5 Liter tank

CIRCUIT SYMBOLS



PH (R) port size

- 1 11 (11) port oillo						
Pump code	S					
AC3000/4000	Rc3/8					
AC5000~9000	Rc1/4					

^{*}If you need this drawing other contact us.

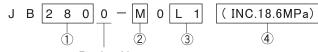




Pressure switch

Most suitable for checking circuit internal pressure Resistant to vibration of 30 G and long life of more than one million times The switch equipped with a lamp enables to check the action easily.

MODEL CODE



- Design No.
- 1 Pressure code
- ② Blank: Thread piping type (Rc1/4) M: Manifold type (O-ring seal)
- 3 Blank: Without lamp (standard) L1: LED lamp (AC/DC12~125V) L2: Neon lamp (AC200V)

4 Set pressure

NOTE Write the set pressure accurately including unit. Moreover, please let us know whether your requirement is INC.(pressure rise detection) or DEC.(pressure down detection).

(INC.18.6MPa),(DEC.30kgf/cm2)

SPECIFICATIONS

Operating fluid	General hydraulic fluid
Operating fluid temperature	-10~80°C
Ambient temperature	-10~70°C(No freezing)
Vibration resistance	max 30G
Repeat accuracy	±1%(of maximum set pressure)
Mechanical life	More than one million times
Mounting orientation	Free

PERFORMANCE

(MPa)

Model	Set press	ure range	Open/close pre	Maximum	
Model	INC. (pressure increase detection)	DEC. (pressure decrease detection)	Low pressure range	High pressure range	operating pressure
JB0250	0.7~ 2.4	0.4~ 1.7	0.3	0.7	19.6
JB0400	1.2~ 3.9	0.7~ 3.4	0.5	0.9	19.6
JB1000	2.3~ 9.8	1.5~ 8.3	1.0	2.0	39.2
JB1600	3.5~15.6	2.5~13.7	1.2	2.7	39.2
JB2800	6.4~27.4	5.0~24.8	1.7	3.5	39.2
JB4000	9.8~39.2	8.1~36.2	2.2	4.0	68.6

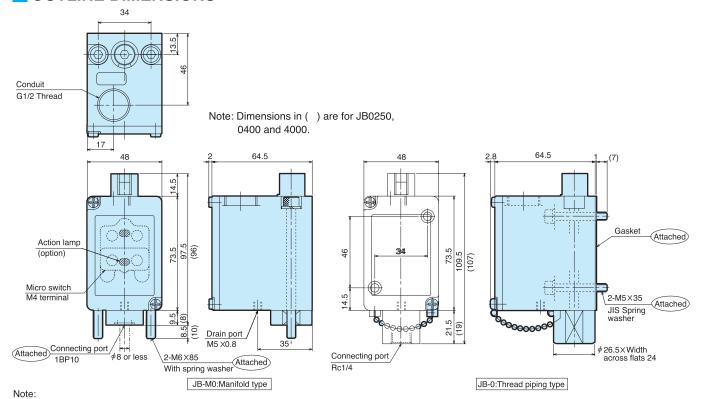
CIRCUIT SYMBOLS MICRO SWITCH

Symbol	2-0-1
Rating	10A-125, 250, 480VAC 0.8A-125VDC 0.4A-250VDC
Switch type	2MN8-J(Yamatake)
Contact type	Two-circuit double off type(1a1b)

ACTION LAMP (OPTION)

Туре	L1: LED lamp	L2: Neon lamp
Symbol		
Rating	AC/DC12~125V	AC200V
Internal resistance	33kΩ	100kΩ

OUTLINE DIMENSIONS



- 1. As to the switch with the action lamp, you can turn the internal lamp unit by 180 degrees to select an illumination condition from "Illuminated at more than set pressure "and" Illuminated at less than set pressure."
- 2. The user should provide the lamp circuit with a load. The circuit without a load may result in lamp unit failure.





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- FOR FURTHUR INFORNATION ON UNLISTED SPECIFICATIONS AND SIZES, PLEASE CALL US.
- SPECIFICATIONS ON THIS LEAFLET ARE SUBJECTED TO CHANGE WITHOUT NOTICE.





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